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मानक

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Jawaharlal Nehru

“Step Out From the Old to the New”

IS/ISO 8528-5 (2005): Reciprocating Internal Combustion Engine Driven Alternating Current Generating Sets, Part 5: Generating Sets [TED 2: Automotive Primemovers]



“ज्ञान से एक नये भारत का निर्माण”

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“ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता है”

Bhartrhari—Nitiśatakam

“Knowledge is such a treasure which cannot be stolen”

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प्रत्यागामी आंतरिक दहन इंजन चालित
प्रत्यावर्ती धारा जनरेटिंग सेट
भाग 5 जनरेटिंग सेट

Indian Standard
RECIPROCATING INTERNAL COMBUSTION
ENGINE DRIVEN ALTERNATING CURRENT
GENERATING SETS
PART 5 GENERATING SETS

ICS 27.020; 29.160.40

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NEW DELHI 110002

NATIONAL FOREWORD

This Indian Standard (Part 5) which is identical with ISO 8528-5 : 2005 'Reciprocating internal combustion engine driven alternating current generating sets — Part 5: Generating sets' issued by the International Organization for Standardization (ISO) was adopted by the Bureau of Indian Standards on the recommendation of the Automotive Primemovers Transmission and Steering Systems and Internal Combustion Engines Sectional Committee and approval of the Transport Engineering Division Council.

The text of ISO Standard has been approved as suitable for publication as an Indian Standard without deviations. Certain conventions are, however, not identical to those used in Indian Standards. Attention is particularly drawn to the following:

- a) Wherever the words 'International Standard' appear referring to this standard, they should be read as 'Indian Standard'.
- b) Comma (,) has been used as a decimal marker while in Indian Standards, the current practice is to use a point (.) as the decimal marker.

This standard also makes a reference to the BIS Certification Marking. Details of which are given in National Annex A.

In this adopted standard, reference appears to certain International Standards for which Indian Standards also exist. The corresponding Indian Standards which are to be substituted in their respective places are listed below along with their degree of equivalence for the editions indicated:

| <i>International Standard</i> | <i>Corresponding Indian Standard</i> | <i>Degree of Equivalence</i> |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|
| ISO 8528-1 : 2005 Reciprocating internal combustion engine driven alternating current generating sets — Part 1: Application, ratings and performance | IS/ISO 8528-1 : 2005 Reciprocating internal combustion engine driven alternating current generating sets: Part 1 Application, ratings and performance | Identical |
| ISO 8528-2 : 2005 Reciprocating internal combustion engine driven alternating current generating sets — Part 2: Engines | IS/ISO 8528-2 : 2005 Reciprocating internal combustion engine driven alternating current generating sets: Part 2 Engines | do |
| ISO 8528-3 : 2005 Reciprocating internal combustion engine driven alternating current generating sets — Part 3: Alternating current generators for generating sets | IS/ISO 8528-3 : 2005 Reciprocating internal combustion engine driven alternating current generating sets: Part 3 Alternating current generators for generating sets | do |
| ISO 8528-12 : 2005 Reciprocating internal combustion engine driven alternating current generating sets — Part 12: Emergency power supplies to safety services | IS/ISO 8528-5 : 2005 Reciprocating internal combustion engine driven alternating current generating sets: Part 12 Emergency power supplies to safety services | do |
| IEC 60034-1 : 2004 Rotating electrical machines — Part 1: Rating and performance | IS/IEC 60034-1 : 2004 Rotating electrical machines: Part 1 Rating and performance | do |

(Continued on third cover)

Indian Standard

**RECIPROCATING INTERNAL COMBUSTION
ENGINE DRIVEN ALTERNATING CURRENT
GENERATING SETS**

PART 5 GENERATING SETS

1 Scope

This part of ISO 8528 defines terms and specifies design and performance criteria arising out of the combination of a Reciprocating Internal Combustion (RIC) engine and an Alternating Current (a.c.) generator when operating as a unit.

It applies to a.c. generating sets driven by RIC engines for land and marine use, excluding generating sets used on aircraft or to propel land vehicles and locomotives.

For some specific applications (e.g. essential hospital supplies and high-rise buildings) supplementary requirements may be necessary. The provisions of this part of ISO 8528 should be regarded as a basis for establishing any supplementary requirements.

For generating sets driven by other reciprocating-type prime movers (e.g. steam engines), the provisions of this part of ISO 8528 should be used as a basis for establishing these requirements.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3046-4, *Reciprocating internal combustion engines — Performance — Part 4: Speed governing*

ISO 3046-5, *Reciprocating internal combustion engines — Performance — Part 5: Torsional vibrations*

ISO 8528-1:2005, *Reciprocating internal combustion engine driven alternating current generating sets — Part 1: Application, ratings and performance*

ISO 8528-2:2005, *Reciprocating internal combustion engine driven alternating current generating sets — Part 2: Engines*

ISO 8528-3:2005, *Reciprocating internal combustion engine driven alternating current generating sets — Part 3: Alternating current generators for generating sets*

ISO 8528-12, *Reciprocating internal combustion engine driven alternating current generating sets — Part 12: Emergency power supplies to safety services*

IEC 60034-1, *Rotating electrical machines — Part 1: Rating and performance*

3 Symbols, terms and definitions

For indications of technical data for electrical equipment, IEC uses the term “rated” and the subscript “N”. For indications of technical data for mechanical equipment, ISO uses the term “declared” and the subscript “r”. Therefore, in this part of ISO 8528, the term “rated” is applied only to electrical items. Otherwise, the term “declared” is used throughout.

An explanation of the symbols and abbreviations used in this International Standard are shown in Table 1.

Table 1 — Symbols, terms and definitions

| Symbol | Term | Unit | Definition |
|---------------------------|---------------------------------------------------------|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| f | Frequency | Hz | |
| $f_{d,max}$ | Maximum transient frequency rise (overshoot frequency) | Hz | Maximum frequency which occurs on sudden change from a higher to a lower power. NOTE The symbol is different from that given in ISO 3046-4. |
| $f_{d,min}$ | Maximum transient frequency drop (undershoot frequency) | Hz | Minimum frequency which occurs on sudden change from a lower to a higher power. NOTE The symbol is different from that given in ISO 3046-4. |
| f_{do}^a | Operating frequency of overfrequency limiting device | Hz | The frequency at which, for a given setting frequency, the overfrequency limiting device starts to operate. |
| f_{ds} | Setting frequency of overfrequency limiting device | Hz | The frequency of the generating set, the exceeding of which activates the overfrequency limiting device. NOTE In practice, instead of the value for the setting frequency, the value for the permissible overfrequency is stated (also see Table 1 of ISO 8528-2). |
| f_i | No-load frequency | Hz | |
| $f_{i,r}$ | Rated no-load frequency | Hz | |
| f_{max}^b | Maximum permissible frequency | Hz | A frequency specified by the generating set manufacturer which lies a safe amount below the frequency limit (see Table 1 of ISO 8528-2) |
| f_r | Declared frequency (rated frequency) | Hz | |
| $f_{i,max}$ | Maximum no-load frequency | Hz | |
| $f_{i,min}$ | Minimum no-load frequency | Hz | |
| f_{arb} | Frequency at actual power | Hz | |
| \wedge f \vee | Width of frequency oscillation | Hz | |
| I_k | Sustained short-circuit current | A | |
| t | Time | s | |
| t_a | Total stopping time | s | Time interval from the stop command until the generating set has come to a complete stop and is given by: $t_a = t_i + t_c + t_d$ |

Table 1 (continued)

| Symbol | Term | Unit | Definition |
|------------|---------------------------------------------|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| t_b | Load pick-up readiness time | s | Time interval from the start command until ready for supplying an agreed power, taking into account a given frequency and voltage tolerance and is given by: $t_b = t_p + t_g$ |
| t_c | Off-load run-on time | s | Time interval from the removal of the load until generating set off signal is given to the generating set. Also known as the "cooling run-on time". |
| t_d | Run-down time | s | Time from the generating set off signal to when the generating set has come to a complete stop. |
| t_e | Load pick-up time | s | Time interval from start command until the agreed load is connected and is given by: $t_e = t_p + t_g + t_s$ |
| $t_{f,de}$ | Frequency recovery time after load decrease | s | The time interval between the departure from the steady-state frequency band after a sudden specified load decrease and the permanent re-entry of the frequency into the specified steady-state frequency tolerance band (see Figure 4). |
| $t_{f,in}$ | Frequency recovery time after load increase | s | The time interval between the departure from the steady-state frequency band after a sudden specified load increase and the permanent re-entry of the frequency into the specified steady-state frequency tolerance band (see Figure 4). |
| t_g | Total run-up time | s | Time interval from the beginning of cranking until ready for supplying an agreed power, taking into account a given frequency and voltage tolerance. |
| t_h | Run-up time | s | Time interval from the beginning of cranking until the declared speed is reached for the first time. |
| t_i | On-load run-on time | s | Time interval from a stop command being given until the load is disconnected (automatic sets). |
| t_p | Start preparation time | s | Time interval from the start command until the beginning of cranking. |
| t_s | Load switching time | s | Time from readiness to take up an agreed load until this load is connected. |
| t_u | Interruption time | s | Time interval from the appearance of the criteria initiating a start until the agreed load is connected and is given by: $t_u = t_v + t_p + t_g + t_s$ $= t_v + t_e$ NOTE 1 This time shall be particularly taken into account for automatically started generating sets (see Clause 11). NOTE 2 Recovery time (ISO 8528-12) is a particular case of interruption time. |

Table 1 (continued)

| Symbol | Term | Unit | Definition |
|------------|-------------------------------------------|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| $t_{U,de}$ | Voltage recovery time after load decrease | s | Time interval from the point at which a load decrease is initiated until the point when the voltage returns to and remains within the specified steady-state voltage tolerance band (see Figure 5). |
| $t_{U,in}$ | Voltage recovery time after load increase | s | Time interval from the point at which a load increase is initiated until the point when the voltage returns to and remains within the specified steady-state voltage tolerance band (see Figure 5). |
| t_v | Start delay time | s | Time interval from the appearance of the criteria initiating a start to the starting command (particularly for automatically started generating units). This time does not depend on the applied generating set. The exact value of this time is the responsibility of and is determined by the customer or, if required, by special requirements of legislative authorities. For example, this time is provided to avoid starting in case of a very short mains failure. |
| t_z | Cranking time | s | Time interval from the beginning of cranking until the firing speed of the engine is reached. |
| t_0 | Pre-lubricating time | s | Time required for some engines to ensure that oil pressure is established before the beginning of cranking. This time is usually zero for small generating sets, which normally do not require pre-lubrication. |
| v_f | Rate of change of frequency setting | | Rate of change of frequency setting under remote control expressed as a percentage of related range of frequency setting per second and is given by: $v_f = \frac{(f_{i,max} - f_{i,min}) / f_r}{t} \times 100$ |
| v_u | Rate of change of voltage setting | | Rate of change of voltage setting under remote control expressed as a percentage of the related range of voltage setting per second and is given by: $v_u = \frac{(U_{s,up} - U_{s,do}) / U_r}{t} \times 100$ |
| $U_{s,do}$ | Downward adjustable voltage | V | |
| $U_{s,up}$ | Upward adjustable voltage | V | |
| U_r | Rated voltage | V | Line-to-line voltage at the terminals of the generator at rated frequency and at rated output. NOTE Rated voltage is the voltage assigned by the manufacturer for operating and performance characteristics. |

Table 1 (continued)

| Symbol | Term | Unit | Definition |
|-----------------------|--------------------------------------------------------------------|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| U_{rec} | Recovery voltage | V | Maximum obtainable steady-state voltage for a specified load condition. NOTE Recovery voltage is normally expressed as a percentage of the rated voltage. It normally lies within the steady-state voltage tolerance band (ΔU). For loads in excess of the rated load, recovery voltage is limited by saturation and exciter/regulator field forcing capability (see Figure 5). |
| U_s | Set voltage | V | Line-to-line voltage for defined operation selected by adjustment. |
| $U_{st,max}$ | Maximum steady-state voltage | V | Maximum voltage under steady-state conditions at rated frequency for all powers between no-load and rated output and at specified power factor, taking into account the influence of temperature rise. |
| $U_{st,min}$ | Minimum steady-state voltage | V | Minimum voltage under steady-state conditions at rated frequency for all powers between no-load and rated output and at specified power factor, taking into account the influence of temperature rise. |
| U_0 | No-load voltage | V | Line-to-line voltage at the terminals of the generator at rated frequency and no-load. |
| $U_{dyn,max}$ | Maximum upward transient voltage on load decrease | V | Maximum voltage which occurs on a sudden change from a higher load to a lower load. |
| $U_{dyn,min}$ | Minimum downward transient voltage on load increase | V | Minimum voltage which occurs on a sudden change from a lower load to a higher load. |
| $\hat{U}_{max,s}$ | Maximum peak value of set voltage | V | |
| $\hat{U}_{min,s}$ | Minimum peak value of set voltage | V | |
| $\hat{U}_{mean,s}$ | Average value of the maximum and minimum peak value of set voltage | V | |
| $\hat{U}_{mod,s}$ | Voltage modulation | % | Quasi-periodic voltage variation (peak-to-peak) about a steady-state voltage having typical frequencies below the fundamental generation frequency, expressed as a percentage of average peak voltage at rated frequency and constant speed: $\hat{U}_{mod,s} = 2 \frac{\hat{U}_{mod,s,max} - \hat{U}_{mod,s,min}}{\hat{U}_{mod,s,max} + \hat{U}_{mod,s,min}} \times 100$ NOTE 1 This is a cyclic or random disturbance which may be caused by regulators, cyclic irregularity or intermittent loads. NOTE 2 Flickering lights are a special case of voltage modulation (see Figures 11 and 12). |
| $\hat{U}_{mod,s,max}$ | Maximum peak of voltage modulation | V | Quasi-periodic maximum voltage variation (peak-to-peak) about a steady-state voltage |

Table 1 (continued)

| Symbol | Term | Unit | Definition |
|------------------------------|-------------------------------------------------|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| $\hat{U}_{\text{mod,s,min}}$ | Minimum peak of voltage modulation | V | Quasi-periodic minimum voltage variation (peak-to-peak) about a steady-state voltage |
| \hat{U}_{v} | Width of voltage oscillation | V | |
| Δf_{neg} | Downward frequency deviation from linear curve | Hz | |
| Δf_{pos} | Upward frequency deviation from linear curve | Hz | |
| Δf | Steady-state frequency tolerance band | | The agreed frequency band about the steady-state frequency which the frequency reaches within a given governing period after increase or decrease of the load. |
| Δf_{c} | Maximum frequency deviation from a linear curve | Hz | The larger value of Δf_{neg} and Δf_{pos} that occur between no load and rated load (see Figure 2) |
| Δf_{s} | Range of frequency setting | Hz | The range between the highest and lowest adjustable no-load frequencies (see Figure 1) as given by: $\Delta f_{\text{s}} = f_{i,\text{max}} - f_{i,\text{min}}$ |
| $\Delta f_{\text{s,do}}$ | Downward range of frequency setting | Hz | Range between the declared no-load frequency and the lowest adjustable no-load frequency (see Figure 1) as given by: $\Delta f_{\text{s,do}} = f_{i,r} - f_{i,\text{min}}$ |
| $\Delta f_{\text{s,up}}$ | Upward range of frequency setting | Hz | Range between the highest adjustable no-load frequency and the declared no-load frequency (see Figure 1) as given by: $\Delta f_{\text{s,up}} = f_{i,\text{max}} - f_{i,r}$ |
| ΔU | Steady-state voltage tolerance band | V | Agreed voltage band about the steady-state voltage that the voltage reaches within a given regulating period after a specified sudden increase or decrease of load. Unless otherwise stated it is given by: $\Delta U = 2\delta U_{\text{st}} \times \frac{U_r}{100}$ |
| ΔU_{s} | Range of voltage setting | V | Range of maximum possible upward and downward adjustments of voltage at the generator terminals at rated frequency, for all loads between no-load and rated output and within the agreed range of power factor as given by: $\Delta U_{\text{s}} = \Delta U_{\text{s,up}} + \Delta U_{\text{s,do}}$ |
| $\Delta U_{\text{s,do}}$ | Downward range of voltage setting | V | Range between the rated voltage and downward adjustment of voltage at the generator terminals at rated frequency, for all loads between no-load and rated output and within the agreed range of power factor as given by: $\Delta U_{\text{s,do}} = U_r - U_{\text{s,do}}$ |

Table 1 (continued)

| Symbol | Term | Unit | Definition |
|------------------------|---------------------------------------------|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| $\Delta U_{s,up}$ | Upward range of voltage setting | V | Range between the rated voltage and upward adjustment of voltage at the generator terminals at rated frequency, for all loads between no-load and rated output and within the agreed range of power factor as given by: $\Delta U_{s,up} = U_{s,up} - U_r$ |
| $\Delta \delta f_{st}$ | Frequency/power characteristic deviation | % | Maximum deviation from a linear frequency/power characteristic curve in the power range between no-load and declared power, expressed as a percentage of rated frequency (see Figure 2) as given by: $\Delta \delta f_{st} = \frac{\Delta f_c}{f_r} \times 100$ |
| | Frequency/power characteristic curve | | Curve of steady-state frequencies in the power range between no-load and declared power, plotted against active power of generating set (see Figure 2). |
| α_U | Related steady-state voltage tolerance band | % | The tolerance band expressed as a percentage of the rated voltage as given by: $\alpha_U = \frac{\Delta U}{U_r} \times 100$ |
| α_f | Related frequency tolerance band | % | This tolerance band usually is expressed as a percentage of the rated frequency as given by: $\alpha_f = \frac{\Delta f}{f_r} \times 100$ |
| β_f | Steady-state frequency band | % | Envelope width oscillation \hat{f} of generating set frequency at constant power around a mean value, expressed as a percentage of rated frequency as given by: $\beta_f = \frac{\hat{f}}{f_r} \times 100$ NOTE 1 The maximum value of β_f occurring in the range between 20 % power and declared power shall be stated. NOTE 2 For powers below 20 %, the steady-state frequency band may show higher values (see Figure 3), but should allow synchronization. |

Table 1 (continued)

| Symbol | Term | Unit | Definition |
|--------------------|----------------------------------------------------------------------------------------------------------|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| δf_d^- | Transient frequency deviation (from initial frequency) on load increase (-) related to initial frequency | % | <p>Temporary frequency deviation between undershoot frequency and initial frequency during the governing process following a sudden load increase, related to initial frequency, expressed as a percentage as given by:</p> $\delta f_d^- = \frac{f_{d,min} - f_{arb}}{f_{arb}} \times 100$ <p>NOTE 1 (A minus sign relates to an undershoot after a load increase, and a plus sign to an overshoot after a load decrease.)</p> <p>NOTE 2 Transient frequency deviation shall therefore be in the allowable consumer frequency tolerance and shall be particularly stated.</p> |
| δf_d^+ | Transient frequency deviation (from initial frequency) on load decrease (+) related to initial frequency | % | <p>Temporary frequency deviation between overshoot frequency and initial frequency during the governing process following a sudden load decrease, related to initial frequency, expressed as a percentage as given by:</p> $\delta f_d^+ = \frac{f_{d,max} - f_{arb}}{f_{arb}} \times 100$ <p>NOTE 1 (A minus sign relates to an undershoot after a load increase, and a plus sign to an overshoot after a load decrease.)</p> <p>NOTE 2 Transient frequency deviation shall therefore be in the allowable consumer frequency tolerance and shall be particularly stated.</p> |
| δf_{dyn}^- | Transient frequency deviation (from initial frequency) on load increase (-) related to rated frequency | % | <p>Temporary frequency deviation between undershoot (or overshoot) frequency and initial frequency during the governing process following a sudden load change, related to rated frequency, expressed as a percentage as given by:</p> $\delta f_{dyn}^- = \frac{f_{d,min} - f_{arb}}{f_r} \times 100$ <p>NOTE 1 Transient frequency deviation shall therefore be in the allowable consumer frequency tolerance and shall be particularly stated.</p> <p>NOTE 2 (A minus sign relates to an undershoot after a load increase, and a plus sign to an overshoot after a load decrease.)</p> |

Table 1 (continued)

| Symbol | Term | Unit | Definition |
|---------------------------|--------------------------------------------------------------------------------------------------------|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| δf_{dyn}^+ | Transient frequency deviation (from initial frequency) on load decrease (+) related to rated frequency | % | <p>Temporary frequency deviation between overshoot frequency and initial frequency during the governing process following a sudden load change, related to rated frequency, expressed as a percentage as given by:</p> $\delta f_{\text{dyn}}^+ = \frac{f_{\text{d,max}} - f_{\text{arb}}}{f_r} \times 100$ <p>NOTE 1 Transient frequency deviation shall therefore be in the allowable consumer frequency tolerance and shall be particularly stated.</p> <p>NOTE 2 (A minus sign relates to an undershoot after a load increase, and a plus sign to an overshoot after a load decrease.)</p> |
| δU_{dyn}^- | Transient voltage deviation on load increase | % | <p>Transient voltage deviation on load increase is the voltage drop when the generator, driven at rated frequency and at rated voltage under normal excitation control, is switched onto rated load, expressed as a percentage of rated voltage as given by:</p> $\delta U_{\text{dyn}}^- = \frac{U_{\text{dyn,min}} - U_r}{U_r} \times 100$ <p>NOTE 1 Transient voltage deviation shall therefore be in the allowable consumer voltage tolerance and shall be particularly stated.</p> <p>NOTE 2 (A minus sign relates to an undershoot after a load increase, and a plus sign to an overshoot after a load decrease.)</p> |
| δU_{dyn}^+ | Transient voltage deviation on load decrease | % | <p>Transient voltage deviation on load decrease is the voltage rise when the generator, driven at rated frequency and at rated voltage under normal excitation control, has a sudden rejection of rated load, expressed as a percentage of rated voltage as given by:</p> $\delta U_{\text{dyn}}^+ = \frac{U_{\text{dyn,max}} - U_r}{U_r} \times 100$ <p>NOTE 1 Transient voltage deviation shall therefore be in the allowable consumer voltage tolerance and shall be particularly stated.</p> <p>NOTE 2 (A minus sign relates to an undershoot after a load increase, and a plus sign to an overshoot after a load decrease.)</p> |
| δf_s | Related range of frequency setting | % | <p>Range of frequency setting, expressed as a percentage of rated frequency as given by:</p> $\delta f_s = \frac{f_{\text{i,max}} - f_{\text{i,min}}}{f_r} \times 100$ |

Table 1 (continued)

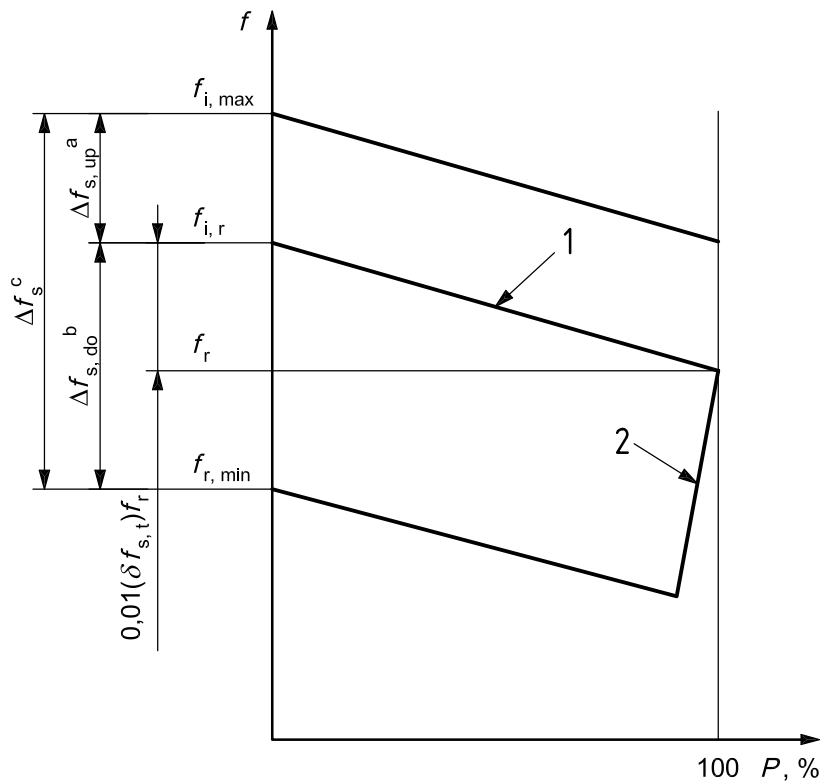
| Symbol | Term | Unit | Definition |
|-------------------|------------------------------------------------|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| $\delta f_{s,do}$ | Related downward range of frequency setting | % | Range of downward frequency setting expressed as a percentage of the rated frequency as given by: $\delta f_{s,do} = \frac{f_{i,r} - f_{i,min}}{f_r} \times 100$ |
| $\delta f_{s,up}$ | Related upward range of frequency setting | % | Range of upward frequency setting expressed as a percentage of the rated frequency as given by: $\delta f_{s,up} = \frac{f_{i,max} - f_{i,r}}{f_r} \times 100$ |
| δf_{st} | Frequency droop | % | Frequency difference between rated no-load frequency and the rated frequency f_r at declared power expressed as a percentage of rated frequency at fixed frequency setting (see Figure 1) as given by: $\delta f_{st} = \frac{f_{i,r} - f_r}{f_r} \times 100$ |
| δ_{QCC} | Grade of quadrature-current compensation droop | | |
| δ_s | Cyclic irregularity | | |
| δf_{lim} | Overfrequency setting ratio | % | Difference between the setting frequency of the overfrequency limiting device and the rated frequency divided by the rated frequency, expressed as a percentage as given by: $\delta f_{lim} = \frac{f_{ds} - f_r}{f_r} \times 100$ |
| δU_{st} | Steady-state voltage deviation | % | Maximum deviation from the set voltage under steady-state conditions at rated frequency for all powers between no-load and rated output and at specified power factor, taking into account the influence of temperature rise. The steady-state voltage deviation is expressed as a percentage of the rated voltage as given by: $\delta U_{st} = \pm \frac{U_{st,max} - U_{st,min}}{2U_r} \times 100$ |
| δU_s | Related range of voltage setting | % | Range of voltage setting expressed as a percentage of the rated voltage as given by: $\delta U_s = \frac{\Delta U_{s,up} + \Delta U_{s,do}}{U_r} \times 100$ |
| $\delta U_{s,do}$ | Related downward range of voltage setting | % | Downward range of voltage setting expressed as a percentage of the rated voltage as given by: $\delta U_{s,do} = \frac{U_r - U_{s,do}}{U_r} \times 100$ |

Table 1 (continued)

| Symbol | Term | Unit | Definition |
|-------------------|-----------------------------------------|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| $\delta U_{s,up}$ | Related upward range of voltage setting | % | Upward range of voltage setting expressed as a percentage of the rated voltage as given by: $\delta U_{s,up} = \frac{U_{s,up} - U_r}{U_r} \times 100$ |
| $\delta U_{2,0}$ | Voltage unbalance | % | Ratio of the negative-sequence or the zero-sequence voltage components to the positive-sequence voltage components at no-load. Voltage unbalance is expressed as a percentage of rated voltage. |

a For a given generating set the operating frequency depends on the total inertia of the generating set and the design of the overfrequency protection system.

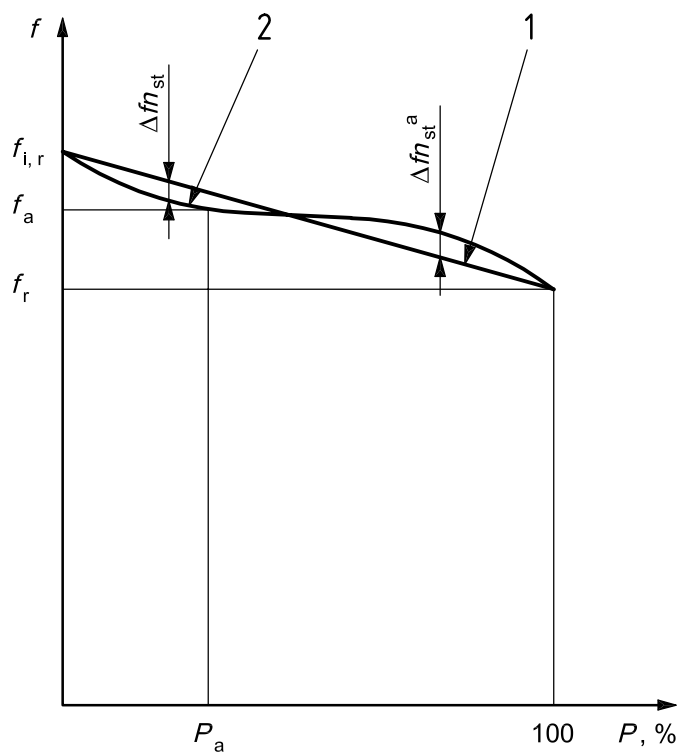
b The frequency limit (see Figure 3 of ISO 8528-2) is the calculated frequency which the engine and generator of the generating set may sustain without risk of damage.



Key

- P Power
- f Frequency
- 1 Frequency/power characteristic curve
- 2 Power limit (the power limit of the generating set depends upon the power limit of the RIC engine (e.g. fuel stop power) taking into account the efficiency of the a.c. generator)
- a Upward frequency setting range
- b Downward frequency setting range
- c Range of frequency setting

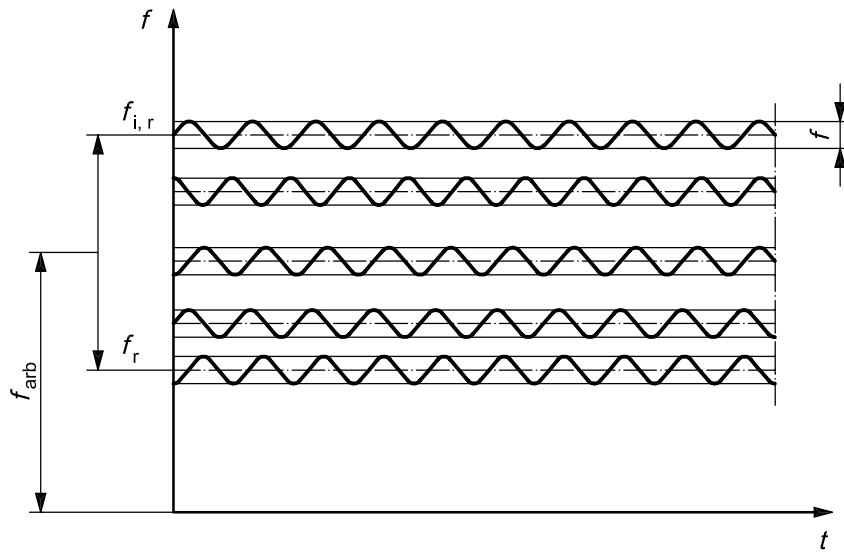
Figure 1 — Frequency/power characteristic, range of frequency setting



Key

- P Power
- f Frequency
- 1 Linear frequency/power characteristic curve
- 2 Frequency/power characteristic curve
- ^a Frequency/power characteristic deviation

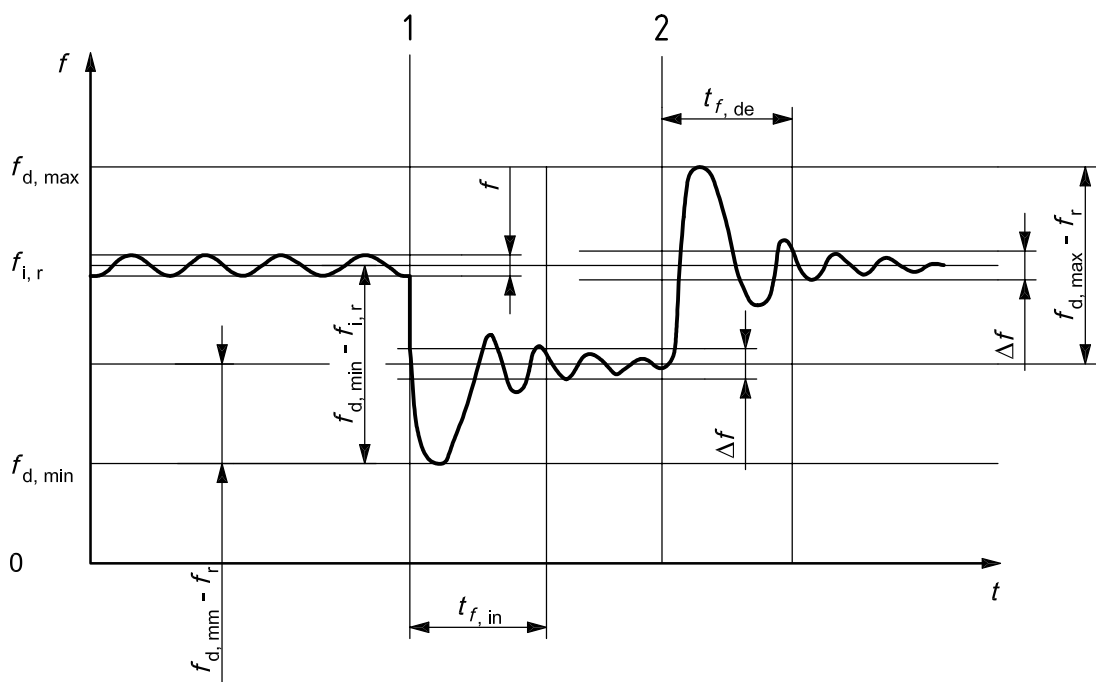
Figure 2 — Frequency/power characteristic, deviation from the linear curve



Key

- t Time
- f Frequency

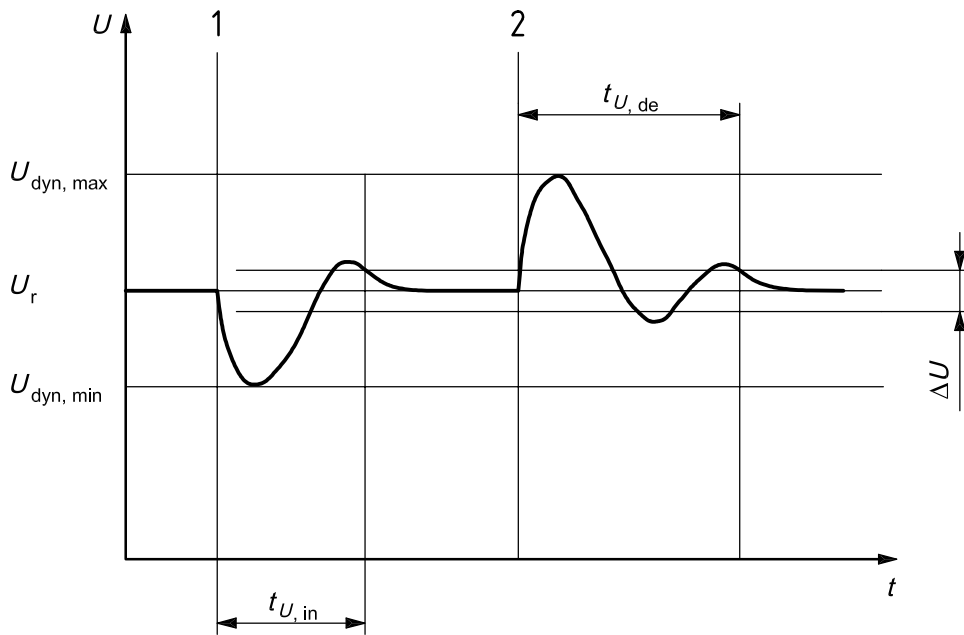
Figure 3 — Steady-state frequency band



Key

- t Time
- f Frequency
- 1 Power increase
- 2 Power decrease

Figure 4 — Dynamic frequency behaviour



Key

- t Time
- U Voltage
- 1 Power increase
- 2 Power decrease

Figure 5 — Transient voltage characteristics without quadrature-current compensation voltage droop

4 Other regulations and additional requirements

For a.c. generating sets used on board ships and offshore installations which have to comply with rules of a classification society, the additional requirements of the classification society shall be observed. The classification society name shall be stated by the customer prior to placing of the order.

For a.c. generating sets operating in non-classified equipment, any additional requirements are subject to agreement between the manufacturer and customer.

If special requirements from any other regulatory authority (e.g. inspecting and/or legislative authorities) have to be met, the authority name shall be stated by the customer prior to placing the order.

Any additional requirements shall be subject to agreement between the manufacturer and customer.

5 Frequency characteristics

5.1 General

The generating set steady-state frequency characteristics depend mainly on the performance of the engine speed governor.

The dynamic frequency characteristics, i.e. the response to load changes, depend on the combined behaviour of all the system components (e.g. the engine torque characteristics, including type of turbocharging system, the characteristics of the load, the inertia's and the damping (see Table 1) and thus on the individual design of all the relevant components. The dynamic frequency behaviour of the generating set may be related directly to the generator speed.

Terms, symbols and definitions related to frequency characteristics are given in Table 1 (see Figures 1, 2, 3 and 4).

6 Overfrequency characteristics

The terms, symbols and definitions related to overfrequency characteristics are given in Table 1.

7 Voltage characteristics

The generating set voltage characteristics are determined mainly by the inherent design of the a.c. generator and the performance of the automatic voltage regulator. Both the steady-state and the transient frequency characteristics may also influence the generator voltage (see Figure 5).

The terms, symbols and definitions related to voltage characteristics are given in Table 1.

8 Sustained short-circuit current

The sustained short-circuit current, I_k , which may be important to current-operated protective devices, may well be lower in service than the “ideal” value specified by the generator manufacturer for a fault at the generator terminals. The actual value will be influenced by the circuit impedance between the generator and the location of the fault (also see 10.3 of ISO 8528-3).

9 Factors affecting generating set performance

9.1 General

The frequency and voltage performance of a generating set depend on the characteristics of component parts of the generating set.

9.2 Power

Among other factors with respect to the power, the following are particularly relevant and shall be considered when “sizing” the generating set and switchgear:

- a) application;
- b) power requirements of the connected load;
- c) load power factor;
- d) starting characteristics of any connected electrical motors;
- e) diversity factor of the connected load;
- f) intermittent loads; and
- g) effect of non-linear loads.

Consideration shall be given to the profile of the connected load in “sizing” the RIC engine and generator, as well as the switchgear.

9.3 Frequency and voltage

The effect on the transient frequency and voltage characteristics of the generating set to a sudden load change depend on such influences as the following:

- a) the turbo-charging system of the RIC engine;
- b) brake mean effective pressure, p_{me} , of the RIC engine at declared power;
- c) speed governor behaviour;
- d) a.c. generator design;
- e) a.c. generator excitation system characteristics;
- f) voltage regulator behaviour;
- g) rotational inertia of the whole generating set.

In order to establish the frequency and voltage characteristics of the generating set due to load changes, it is necessary to determine maximum switched-on or switched-off loads given by the connected load equipment.

9.4 Load acceptance

Since it is practically impossible to quantify all influences on the generating set response to dynamic loading, recommended guide values for load application should be given based on the permissible drop in frequency. A higher brake mean effective pressure, p_{me} , usually makes loading in several steps necessary. Figures 6 and 7 show guide values for suddenly applied load steps depending on p_{me} at declared power. The customer shall therefore specify any particular load types or any load acceptance the generating set manufacturer should consider.

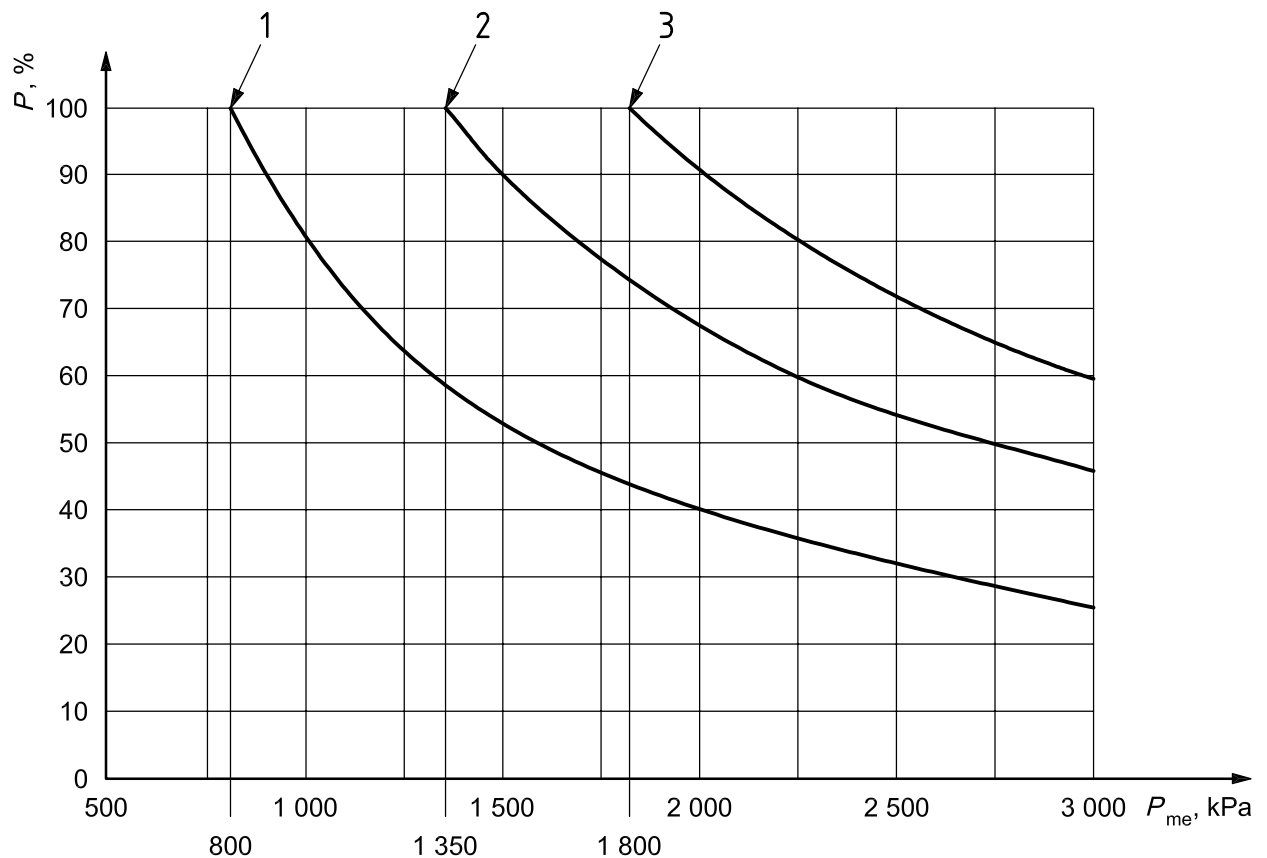
The time intervals between the application of consecutive load steps depend on:

- a) the swept volume of the RIC engine;
- b) the RIC engine brake mean effective pressure;
- c) the RIC engine turbo-charging system installed;
- d) the type of RIC engine governor installed;
- e) the installed voltage regulator characteristics; and
- f) the rotational inertia of the complete generating set/RIC engine combination.

If necessary, these time intervals shall be agreed between the generating set manufacturer and the customer.

Criteria for establishing the required minimum rotational inertia are:

- a) the permitted drop in frequency;
- b) the cyclic irregularity; and
- c) if appropriate, the behaviour in case of parallel operation.

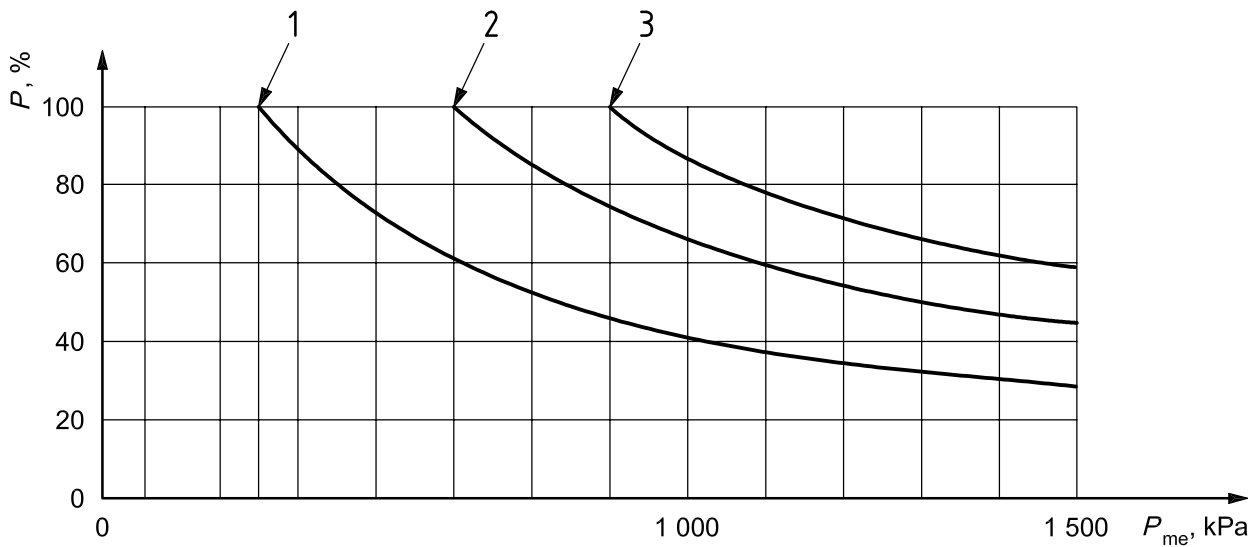
**Key**

- p_{me} declared power mean effective pressure
 P power increase referred to declared power at site conditions
 1 first power stage
 2 second power stage
 3 third power stage

NOTE These curves are provided as typical examples.

For decision making purposes, the actual power acceptance behaviour of the engine to be used should be considered (see ISO 3046-4).

Figure 6 — Guide values for maximum possible sudden power increases as a function of brake mean effective pressure, p_{me} , at declared power (four-stroke engines)



Key

- p_{me} declared power mean effective pressure
- P power increase referred to declared power at site conditions
- 1 first power stage
- 2 second power stage
- 3 third power stage

NOTE These curves are provided as typical examples.

For decision making purposes, the actual power acceptance behaviour of the engine to be used should be considered (see ISO 3046-4).

Figure 7 — Guide values for maximum possible sudden power increases as a function of brake mean effective pressure, p_{me} , at declared power (two-stroke high-speed engines)

10 Cyclic irregularity

The cyclic irregularity δ_s is the periodic fluctuation of speed caused by the rotational irregularity of the prime mover. It is the ratio of the difference between the maximum and minimum angular velocity to the mean angular velocity at the generator shaft at any constant load. In the case of single operation, the cyclic irregularity takes effect in a corresponding modulation in generator voltage and is therefore determined by measuring the variation in generated voltage and is given by:

$$\delta_s = \frac{\hat{U}_{max,s} - \hat{U}_{min,s}}{\hat{U}_{mean,s}}$$

NOTE 1 It is possible to alter the cyclic irregularity of rotational speed at the generator relative to the measured value of the cyclic irregularity at the internal combustion engine by installing a resilient coupling between the internal combustion engine and the generator and/or by modifying the mass moment of inertia.

NOTE 2 Special consideration is to be given for generating sets working in parallel with low-speed (100 min⁻¹ to 180 min⁻¹) compression ignition (diesel) engine sets in order to avoid resonance between engine torque irregularity and electromechanical frequency oscillation of the set (see Clause 11 of ISO 8528-3)

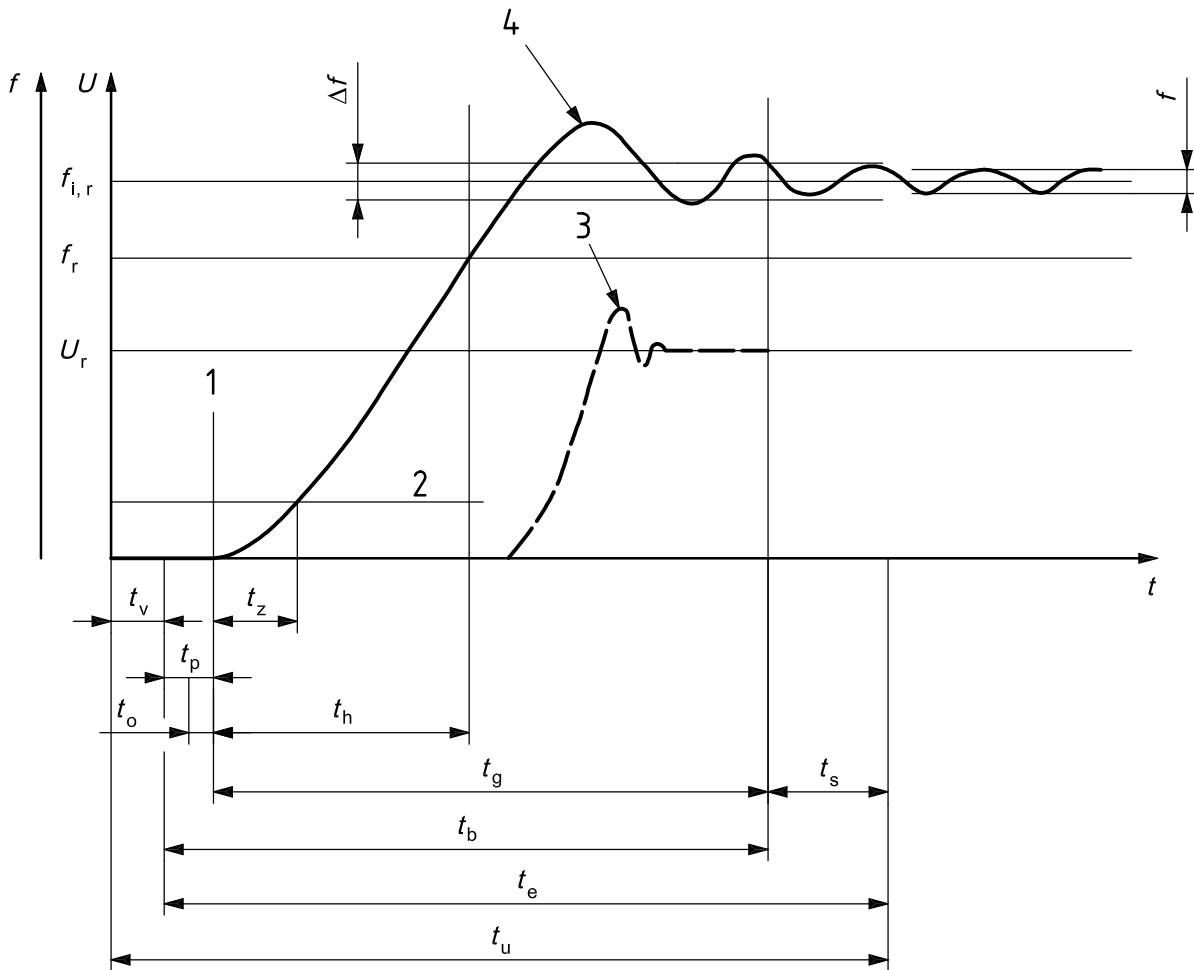
11 Starting characteristics

The starting characteristics depend on several factors, e.g.:

- a) ambient air temperature;
- b) temperature of the RIC engine;
- c) starting air pressure;
- d) starter battery condition;
- e) oil viscosity;
- f) total inertia of the generating set;
- g) fuel quality; and
- h) state of the starting equipment.

They are subject to agreement between the customer and the generating set manufacturer (see Figure 8).

Terms, symbols and definitions related to starting characteristics are given in Table 1.

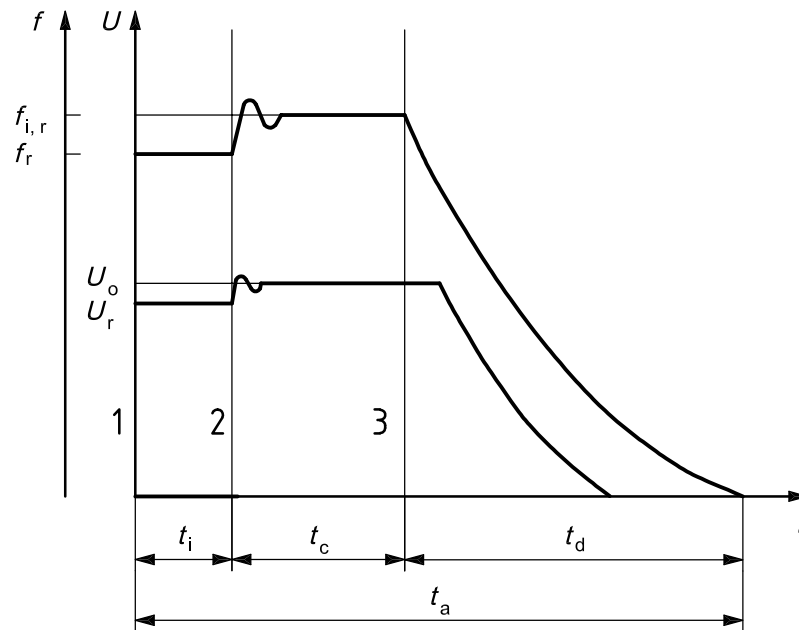


- Key**
- t time
 - f frequency
 - U voltage
 - 1 starting pulse
 - 2 firing speed
 - 3 voltage curve
 - 4 frequency curve

Figure 8 — Starting characteristics

12 Stop time characteristics

Terms, symbols and definitions related to the stop time characteristics are given in Table 1 (see Figure 9).



Key

- t time
- f frequency
- U voltage
- 1 stop command
- 2 power removed
- 3 fuel stop signal

Figure 9 — Stopping characteristics

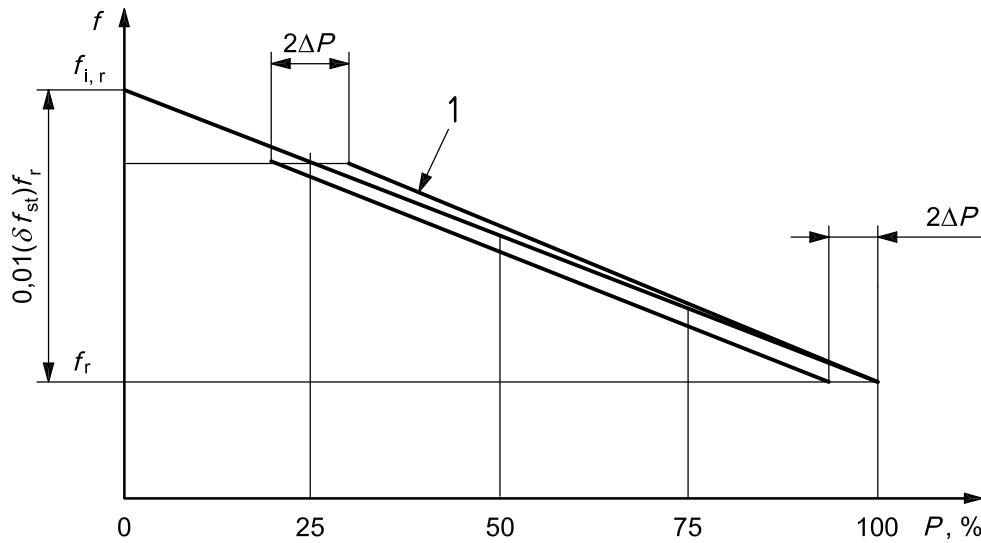
13 Parallel operation

13.1 Active power sharing

13.1.1 Factors influencing active power sharing

Active power sharing (see Figure 10) may be influenced by any one or more of the following:

- a) the speed governor droop characteristic;
- b) the dynamic behaviour of the RIC engine and its speed governor;
- c) the dynamic behaviour of the coupling;
- d) the dynamic behaviour of the a.c. generator taking into account the characteristics of the network or the consumer's equipment;
- e) the automatic voltage regulator characteristics.



Key

- P power
- f frequency
- 1 tolerance band

Figure 10 — Power sharing in parallel running

13.1.2 Calculation method

The difference, ΔP_i , expressed as the percentage between the proportion of power supplied by an individual generating set and the proportion of the total power supplied by all generating sets at ideal frequency characteristic, is given by:

$$\Delta P_i = \left[\frac{P_i}{P_{r,i}} - \frac{\sum_{j=1}^n P_j}{\sum_{j=1}^n P_{r,j}} \right] \times 100$$

where

- n is the number of parallel-operating generating sets;
- i is the index for identifying the individual generating set which is considered within the group of all parallel-operating generating sets;
- P_i is the partial active power of the individual generating set considered;
- $P_{r,i}$ is the rated active power of the individual generating set considered;
- ΣP_j is the sum of the partial active power of all parallel-operating generating sets;
- $\Sigma P_{r,j}$ is the sum of the rated active power of all parallel-operating generating sets.

If optimum active power sharing is achieved at the total rated active power, then the maximum deviation in active power sharing for a particular generating set, in the active power range from 20 % to 100 % of its rated active power, will occur when the engine speed governor settings remain unchanged. If automatic active power sharing systems are employed, active power deviation can be reduced, compared with the values

obtained through the engine speed governor characteristics alone. In order to avoid a motoring operation in the event of power deviations between generating sets operating in parallel, appropriate precautions, for example reverse power relays, are required.

13.1.3 Examples of active power sharing

The examples shown in Table 2 are worked assuming a value of $\cos \varphi = 0,8$.

Table 2 — Examples of active power sharing

| Example | Genset | Related power $P_{r,i}$ | $\sum_{j=1}^n P_{r,j}$ | Partial power P_i | $\sum_{j=1}^n P_j$ | $P_{i,p} = \frac{P_i}{P_{r,i}}$ | $P_{s,p} = \frac{\sum_{j=1}^n P_j}{\sum_{j=1}^n P_{r,j}}$ | ΔP_i |
|---------|--------|----------------------------|------------------------|------------------------|--------------------|---------------------------------|-----------------------------------------------------------|--------------|
| | | kW | kW | kW | kW | % | % | % |
| 1 | 1 | 400 | 1200 | 275 | 900 | 68,7 | 75 | - 6,3 |
| | 2 | 400 | | 300 | | 75 | | 0 |
| | 3 | 400 | | 325 | | 81,3 | | + 6,3 |
| 2 | 1 | 400 | 900 | 335 | 675 | 83,7 | 75 | + 8,7 |
| | 2 | 300 | | 210 | | 70 | | - 5 |
| | 3 | 200 | | 130 | | 65 | | - 10 |

NOTE Power deviation resulting from constant hunting is included in the tolerances for active power sharing. In the event of sudden load changes, the values for constant deviation and hunting in active power sharing may be temporarily exceeded.

13.2 Reactive power sharing

13.2.1 Factors influencing reactive power sharing

Reactive power sharing may be influenced by any one or more of the following:

- a) the grade of the quadrature-current compensation voltage droop (δ_{QCC});
- b) whether stabilization by equalizer links is present;
- c) the automatic reactive power sharing control characteristic;
- d) the automatic voltage regulator characteristic.

13.2.2 Calculation method

The difference, ΔQ_i , expressed as the percentage between the proportion of reactive power supplied by an individual generating set and the proportion of the total reactive power supplied by all the generating sets at ideal voltage droop characteristic, is given by:

$$\Delta Q_i = \left[\frac{Q_i}{Q_{r,j}} - \frac{\sum_{j=1}^n Q_j}{\sum_{j=1}^n Q_{r,j}} \right] \times 100$$

where

- n is the number of parallel-operating generating sets;
- i is the index for identifying the individual generating set which is considered within the group of all parallel-operating generating sets;
- Q_i is the partial reactive power of the individual generating sets considered;
- $Q_{r,i}$ is the rated reactive power of the individual generating set considered;
- ΣQ_j is the sum of the partial reactive power of all parallel-operating generating sets;
- $\Sigma Q_{r,j}$ is the sum of the rated reactive power of all parallel-operating generating sets.

If optimum reactive power sharing is achieved at the total rated reactive power, then the maximum deviation in reactive power sharing for a particular generating set, in the reactive power range from 20 % to 100 % of its rated reactive power, will occur when the voltage control reference value settings remain unchanged. Exact reactive power sharing is made possible, for example, by:

- a) the grade of the quadrature-current compensation voltage droop;
- b) whether stabilization equalizer links are present;
- c) the automatic reactive power sharing control characteristic.

13.2.3 Examples of reactive power sharing

The examples shown in Table 3 are worked assuming a value of $\cos \varphi = 0,8$.

Table 3 — Examples of reactive power sharing

| Example | Genset | Rated reactive power $Q_{r,i}$ | $\sum_{j=1}^n Q_{r,j}$ | Partial reactive power Q_i | $\sum_{j=1}^n Q_j$ | $\frac{Q_i}{Q_{r,i}} \times 100$ | $\frac{\sum_{j=1}^n Q_j}{\sum_{j=1}^n Q_{r,j}} \times 100$ | ΔQ_i |
|---------|--------|--------------------------------|------------------------|------------------------------|--------------------|----------------------------------|------------------------------------------------------------|--------------|
| | | kvar | kvar | kvar | kvar | % | % | % |
| 1 | 1 | 300 | 900 | 206 | 675 | 68,7 | 75 | - 6,3 |
| | 2 | 300 | | 225 | | 75 | | 0 |
| | 3 | 300 | | 244 | | 81,3 | | + 6,3 |
| 2 | 1 | 300 | 675 | 251 | 507 | 83,7 | 75 | + 8,7 |
| | 2 | 225 | | 158 | | 70,2 | | - 4,8 |
| | 3 | 150 | | 98 | | 65,3 | | - 9,7 |

NOTE In the event of sudden power changes, the permissible values for constant deviation and hunting in reactive power sharing may be temporarily exceeded.

13.3 Influence on parallel-operating behaviour

The following may have influence on parallel-running behaviour:

- a) the speed governor droop characteristic;
- b) the dynamic behaviour of the RIC engine and its speed governor;
- c) the dynamic behaviour of the coupling;
- d) the dynamic behaviour of the a.c. generator, taking into account the relevant reaction of the connected mains or the other parallel-operating generators;
- e) the automatic voltage regulator characteristic;
- f) the grade of quadrature-current compensation voltage droop (δ_{QCC}) of the Automatic Voltage Regulator (AVR).

14 Rating plates

Generating sets shall bear the following rating plates:

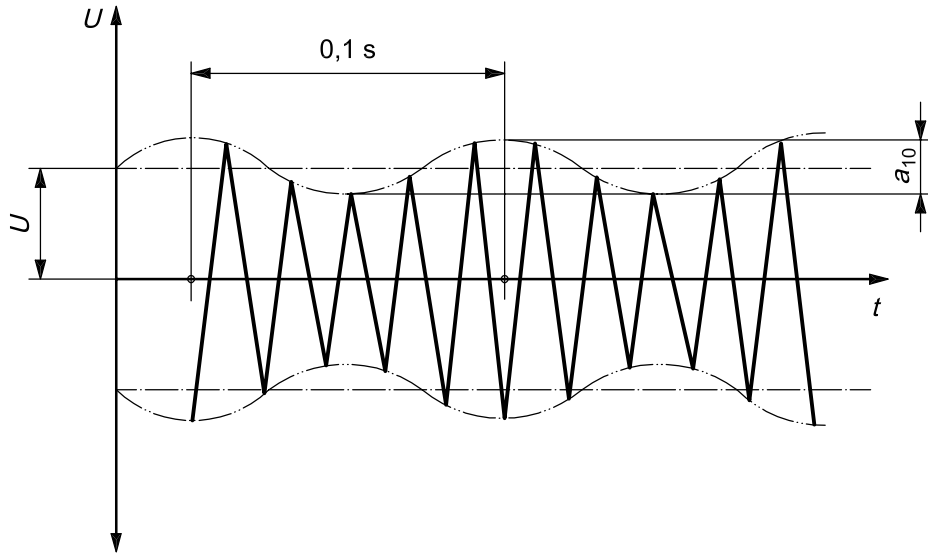
- a) Generating set rating plate

This shall give at least the following information:

- 1) the words "Generating set ISO 8528";
 - 2) the manufacturer's name or mark;
 - 3) the set serial number;
 - 4) the set year of manufacture;
 - 5) the rated power (kW) with one of the prefixes COP, PRP, LTP or ESP in accordance with the requirements of Clause 13 of ISO 8528-1;
 - 6) the set performance class in accordance with the requirements of Clause 7 of ISO 8528-1;
 - 7) the rated power factor;
 - 8) the maximum site altitude above sea-level (m);
 - 9) the maximum site ambient temperature (°C);
 - 10) the set rated frequency (Hz);
 - 11) the set rated voltage (V);
 - 12) the set rated current (A);
 - 13) the mass (kg).
- b) Rating plate for the RIC engine;
 - c) Rating plate for generators, in accordance with IEC 60034-1 and Clause 14 of ISO 8528-3;
 - d) Rating plate for switchgear, where the switchgear is an integral part of the generating set.

NOTE 1 Figure 13 shows an example of a rating plate for a generating set.

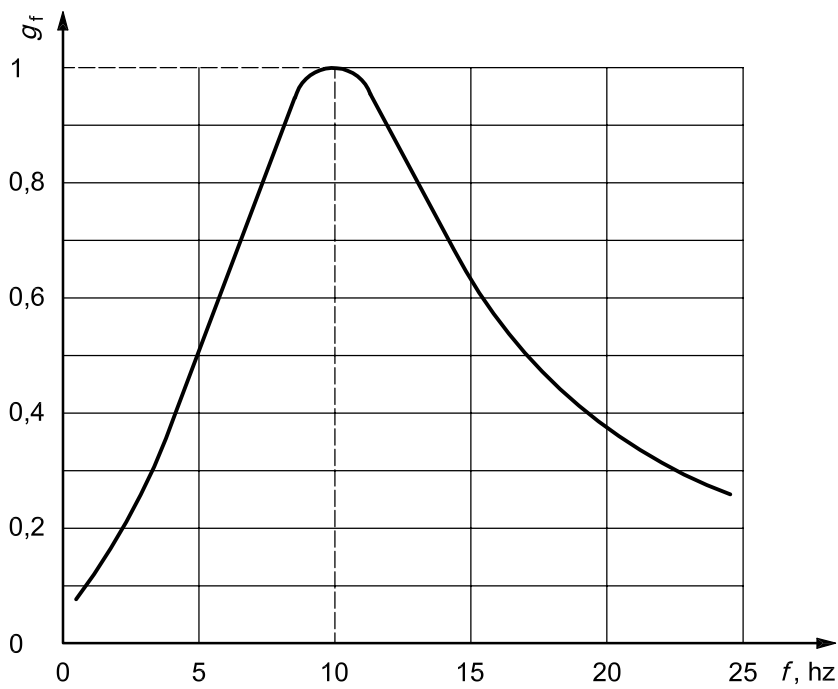
NOTE 2 With units rated at less than 10 kW, the information may be combined on a single rating plate.



Key

- t time
- U voltage

Figure 11 — Sinusoidal voltage modulation of an amplitude a_{10} and a regular frequency of 10 Hz




Key

- f frequency
- g_f frequency weighting factor corresponding to a_f

Figure 12 — Curve $g_f = \frac{a_{10}}{a_f}$ giving equivalent perceptibility due to change in brightness

| General set | | |
|---------------------------------------|--|----|
| Manufacturer | | — |
| Serial No. | | — |
| Year of manufacture | | — |
| Rated power | | kW |
| Rated power factor | | — |
| Maximum site altitude of installation | | m |
| Maximum ambient temperature | | °C |
| Rated frequency | | Hz |
| Rated voltage | | V |
| Rated current | | A |
| Mass | | kg |
| Performance class | | — |
| | | |
| | | |
| | | |

 Space for indicating the power output category (see ISO 8528-1) selected from:

COP — Continuous Operating Power;

PRP — Prime Power;

LTP — Limited Time running Power;

ESP — Emergency Standby Power

Figure 13 — Example of an RIC engine driven generating set rating plate

15 Further factors influencing generating set performance

15.1 Starting methods

Depending on the size, design and application of the generating set, different starting methods, according to energy source, are used e.g.:

- a) mechanical (e.g. crank);
- b) electrical (e.g. electric starting motor);
- c) pneumatic (e.g. compressed air introduced to the RIC engine cylinders or pneumatic starting motor).

15.2 Shutdown methods

Depending on design and application, different shutdown methods, according to the type of shutdown signal, are used e.g.:

- a) mechanical;
- b) electrical;
- c) pneumatic;
- d) hydraulic.

15.3 Fuel and lubrication oil supply

The fuel and lubrication oil supplies shall be designed so that the generating set is able to operate satisfactorily under all operating conditions. Furthermore, safety requirements (e.g. for fire and explosion protection) should be taken into account. The appropriate regulations of the legislative authorities of the respective country for fuel and lubricating oil storage shall be complied with.

15.4 Combustion air

The quality of air required for combustion shall be taken into account to determine the degree of filtration required.

15.5 Exhaust system

The exhaust system shall be designed in accordance with the permitted exhaust gas back pressure (stated by the engine manufacturer) and the required noise attenuation. The following criteria may be important in designing the system:

- a) whether structure-borne sound insulation is installed/required;
- b) whether heat insulation and cladding (radiation, penetrations through walls, protection against contact) is installed/required;
- c) whether piping expansion compensation is installed/required;
- d) drainage;
- e) prevention of water ingress;
- f) protection against exhaust gas explosion;
- g) configuration of the exhaust outlet (e.g. direction of wind, protection against birds);
- h) support;
- i) gaseous emissions.

15.6 Cooling and room ventilation

The RIC engine cooling system type, the generator and the switchgear as well as ventilation and air extraction are of particular importance for stationary power plants when designing the site building. In order to design the site building correctly, the required technical data shall be obtained from the generating set manufacturer.

15.7 Monitoring

The extent of monitoring of a power plant depends on, e.g.:

- a) the intended application;
- b) the mode of operation;
- c) the size and type of the generating set;
- d) requirements of the consumer's equipment;
- e) the manufacturer's requirements;
- f) the customer's requirements.

In observing the above criteria, the monitoring equipment shall be chosen to ensure readiness for use and operation.

15.8 Noise emission

If the fixed installation generating set noise emission is to be limited to certain values, then a special agreement shall be made between the manufacturer and the customer at the project stage.

If sound level measurements are agreed for mobile generating sets, then measurements should be carried out at the manufacturer's works using short-range field measurements.

NOTE 1 An enveloping surface method is given in ISO 8528-10.

NOTE 2 In practice, the expensive measurements according to the long-range field measurements give no appreciable difference from those of short-range measurements.

As with fixed equipment, treatment for noise attenuation is usually taken on site, and the sound level measurements at the manufacturer's works can only be carried out without this noise attenuation. If noise attenuation of the generating set is required, the measurement may be carried out as for mobile generating sets.

15.9 Coupling

The generating set/RIC engine coupling selection shall take into account the stresses imposed on it by the torsional vibration of the system which is influenced by, e.g.:

- a) up to RIC engine fuel stop power;
- b) the inertia of the RIC engine and generator;
- c) the short-circuit torque;
- d) misalignment;
- e) RIC engine misfiring.

The greatest short-circuit torque occurs as a result of a two-phase line-to-line short circuit at the generator terminals. However, in many instances the ratio of generator inertia to engine inertia is so large that the torque on the coupling may be little more than, or even less than, the continuous power torque.

The generating set manufacturer is responsible for component compatibility.

15.10 Vibration

15.10.1 General

The generating set manufacturer shall demonstrate that for the vibrating system (engine/coupling/generator/baseframe) of the generating set, the vibration characteristic in its normal operating range will lie safely outside the range of critical values.

The vibrations caused by other parts of the power station (e.g. exhaust gas system, foundations) shall also be taken into account.

15.10.2 Torsional vibration

The provisions of ISO 3046-5 shall be used to perform the torsional vibration analysis of the generating set.

The manufacturer of the generating set shall be responsible for ensuring that the torsional vibrations lie safely outside the range of critical values.

When previously agreed by contract, the manufacturer of the generating set shall be responsible for performing calculations and for making measurements of its torsional vibration characteristics.

The results of measurements and/or calculations of torsional vibrations shall be agreed between the manufacturer of the generating set, the RIC engine and driven machinery manufacturers and by the inspecting and/or legislative authorities and/or classification societies, when applicable.

15.10.3 Linear vibration

15.10.3.1 Dynamic bending deformation

Dynamic bending deformation in the rotating system consisting of the engine/coupling/generator combination may occur due to the effects of combustion and inertial forces in the engine and the magnetic forces in the generator. Dynamic bending deformation shall be taken into account in the design of individual components and of the baseframe.

15.10.3.2 Structural vibrations

15.10.3.2.1 General

Apart from the torsional and linear vibrations, there exist vibrations of the generating set caused by the reciprocating forces and torques present in the RIC engine. The manufacturer of the generating set shall be responsible for the compatibility of the components relative to each other, so that the maximum permitted vibration velocity for individual components is not exceeded.

15.10.3.2.2 Measurement location and measurement conditions

Measurements shall be carried out in the horizontal and/or vertical direction at the generating set bearings. When a bearing is not accessible, or for single-bearing a.c. generators, the measurement shall be carried out on the bearing casing. The measurement of the vibration velocity should preferably be carried out with the generating set installed on the manufacturer's test-bed and running at its rated output and, if possible, under simulated site installation conditions. Where the rated output cannot be applied for this test, then the highest possible output shall be applied.

15.11 Foundations

In order to be able to establish the dimensions of the generating set baseplate foundations or any supporting surfaces, data on static and dynamic loads to be expected shall be obtained from the generating set manufacturer.

To reduce the effect of free inertia forces on the environment, a suitable resilient mounting may be necessary.

Any openings required for cables, pipelines, etc., at the site shall be taken into account.

If a resilient mounting is provided, then flexible connections shall be provided for cables and pipes.

16 Performance class operating limit values

The operating limit values listed in Table 4 shall be satisfied in order to determine the major characteristics of significance for the voltage and frequency behaviour of a generating set as given in ISO 8528-1.

The numerical values for the individual performance classes shall be selected so that they are matched for the compatibility of their individual component parts.

The appropriate performance class for a generating set shall be selected when all the limit values for this performance class have been fulfilled.

It is recommended that the customer should select the minimum performance class that will fulfil his requirements.

Table 4 — Performance class operating limit values

| Parameter | | Symbol | Unit | Operating limit values | | | |
|-------------------------------------------------------|------------------------------------------|--------------------|-------------------|---------------------------------|---------------------------------|--------------------------------|------------------|
| | | | | Performance class | | | |
| | | | | G1 | G2 | G3 | G4 |
| Frequency droop | | δf_{st} | % | ≤ 8 | ≤ 5 | $\leq 3^r$ | AMC ^a |
| Steady-state frequency band | | β_f | % | $\leq 2,5$ | $\leq 1,5^b$ | $\leq 0,5$ | AMC |
| Related range of downward frequency setting | | $\delta f_{s,do}$ | % | $> (2,5 + \delta f_{st})$ | | | AMC |
| Related range of upward frequency setting | | $\delta f_{s,up}$ | % | $> + 2,5^c$ | | | AMC |
| Rate of change of frequency setting | | v_f | %/s | 0,2 to 1 | | | AMC |
| Transient frequency difference from initial frequency | 100 % sudden power decrease ^p | δf_d | % | $\leq + 18$ | $\leq + 12$ | $\leq + 10$ | AMC |
| | sudden power increase ^{d,e,q} | | | $\leq - (15 + \delta f_{st})^d$ | $\leq - (10 + \delta f_{st})^d$ | $\leq - (7 + \delta f_{st})^d$ | |
| Transient frequency deviation from rated frequency | 100 % sudden power decrease ^p | δf_{dyn} | % | $\leq + 18$ | $\leq + 12$ | $\leq + 10$ | AMC |
| | sudden power increase ^{d,e,q} | | | $\leq - 15^d$ | $\leq - 10^d$ | $\leq - 7^d$ | |
| | | | | $\leq - 25^e$ | $\leq - 20^e$ | $\leq - 15^e$ | |
| Frequency recovery time | | $t_{f,in}$ | s | $\leq 10^f$ | $\leq 5^f$ | $\leq 3^f$ | AMC |
| | | $t_{f,de}$ | | $\leq 10^d$ | $\leq 5^d$ | $\leq 3^d$ | |
| Related frequency tolerance band | | α_f | % | 3,5 | 2 | 2 | AMC |
| Steady-state voltage deviation | | δU_{st} | % | $\leq \pm 5$ | $\leq \pm 2,5$ | $\leq \pm 1$ | AMC |
| | | | | $\leq \pm 10^g$ | $\leq \pm 1^h$ | | |
| Voltage unbalance | | $\delta U_{2,0}$ | % | 1 ⁱ | 1 ⁱ | 1 ⁱ | 1 ⁱ |
| Related range of voltage setting | | δU_s | % | $\leq \pm 5$ | | | AMC |
| Rate of change of voltage setting | | v_U | % s ⁻¹ | 0,2 to 1 | | | AMC |
| Transient voltage deviation | 100 % sudden power decrease | δU_{dyn}^+ | % | $\leq + 35$ | $\leq + 25$ | $\leq + 20$ | AMC |
| | sudden power increase ^{d,e} | δU_{dyn}^- | | $\leq - 25^d$ | $\leq - 20^d$ | $\leq - 15^d$ | |
| Voltage recovery time ^j (see Figure 5) | | $t_{U,in}$ | s | ≤ 10 | ≤ 6 | ≤ 4 | AMC |
| | | $t_{U,de}$ | | $\leq 10^d$ | $\leq 6^d$ | $\leq 4^d$ | |
| Voltage modulation ^{k,l} (see Figure 11) | | $\hat{U}_{mod,s}$ | % | AMC | 0,3 ^{m,n} | 0,3 ⁿ | AMC |

Table 4 (continued)

| Parameter | | Symbol | Unit | Operating limit values | | | |
|-----------------------------------|----------------------------------------------|------------|------|------------------------|-------------|-------------|-----|
| | | | | Performance class | | | |
| | | | | G1 | G2 | G3 | G4 |
| Active power sharing ^o | between 80 % and 100 % of the nominal rating | ΔP | % | — | $\leq + 5$ | $\leq + 5$ | AMC |
| | between 20 % and 80 % of the nominal rating | | | | $\leq + 10$ | $\leq + 10$ | AMC |
| Reactive power sharing | between 20 % and 100 % of the nominal rating | ΔQ | % | — | $\leq + 10$ | $\leq + 10$ | AMC |

- a AMC = by agreement between manufacturer and customer.
- b In the case of generating sets with single- or two-cylinder engines, the value may be up to 2,5.
- c To the extent that parallel operation is not necessary, fixed setting of the speed or voltage is permissible.
- d For generating sets with turbo-charged engines, these data apply with use of the maximum possible power increase according to Figures 6 and 7.
- e For spark-ignition gas engines.
- f The stated values are typical only when removing 100 % load; break torque is only provided by mechanical losses of the generating set so the recovery time will depend only on the total inertia and mechanical efficiency of the generating set, which can vary widely due to the application and/or type of engine.
- g For small units up to 10 kV·A.
- h Minimum requirements for generating sets with synchronous generators in parallel operation, when the reactive current characteristics shall be taken into consideration; the frequency swing range shall be less than or equal to 0,5 %.
- i In the case of parallel operation, reduce these values to 0,5.
- j Unless otherwise stated, the tolerance band used to calculate voltage recovery time will be equal to:

$$2 \times \delta U_{st} \times \frac{U_r}{100}$$
- k Operating limit values not included in steady-state limits.
- l If it appears that torsional vibration of the generator, forced by the engine, will cause voltage modulation to exceed the limits, the generator manufacturer shall collaborate as necessary to reduce the vibration, or to provide special excitation control.
- m For generating sets with single- or two-cylinder engines, the value may be ± 2 .
- n Highest perceptibility of eyes in case of light flickering due to changes in brightness gives a 10 Hz voltage fluctuation with a threshold for irritability of $\hat{U}_{mod10} < 0,3 \%$.

 The given operating limit values for \hat{U}_{mod10} relate to a sinusoidal voltage fluctuation at 10 Hz. For voltage fluctuations at frequencies f having amplitudes a_f , the equivalent 10 Hz amplitude will be: $a_{10} = g_f a_f$
 where g_f is the weighting factor for frequency corresponding to a_f according to Figure 12.

 Taking into consideration all harmonics of a voltage fluctuation, there is an amplitude corresponding to an equivalent 10 Hz voltage modulation of

$$\hat{U}_{mod10} = \sqrt{\sum_{i=1}^n g_{f,i}^2 a_{f,i}^2}$$
- o When using the tolerances, the amount of the effective nominal load or nominal reactive load of the parallel-operating sets decreases by the tolerance value.
- p The operating limit values are valid only for $f_{arb} = f_i$ in the case of decreasing load.
- q The operating limit values are valid only for $f_{arb} = f_i$ in the case of increasing load.
- r For some applications, the frequency droop is 0 % (isochronous).

Bibliography

- [1] ISO 8528-2:1993, *Reciprocating internal combustion engine driven alternating current generating sets — Part 2: Engines*
- [2] ISO 8528-10:1998, *Reciprocating internal combustion engine driven alternating current generating sets — Part 10: Measurement of airborne noise by the enveloping surface method*

NATIONAL ANNEX A
(*National Foreword*)

A-1 BIS CERTIFICATION MARKING

RIC engine driven ac generating set may also be marked with the Standard Mark.

A-1.1 The use of the Standard Mark is governed by the provisions of the *Bureau of Indian Standards Act, 1986* and the Rules and Regulations made thereunder. The details of conditions under which the licence for the use of the Standard Mark may be granted to manufacturers or producers may be obtained from the Bureau of Indian Standards.

(Continued from second cover)

The technical committee has reviewed the provisions of the following International Standards referred in this adopted standard and has decided that they are acceptable for use in conjunction with this standard:

| <i>International Standard</i> | <i>Title</i> |
|-------------------------------|-------------------------------------------------------------------------------------------|
| ISO 3046-4 | Reciprocating internal combustion engines — Performance — Part 4: Speed governing |
| ISO 3046-5 | Reciprocating internal combustion engines — Performance — Part 5: Torsional vibrations |

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 1960 'Rules for rounding off numerical values (*revised*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

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This Indian Standard has been developed from Doc No.: TED 2 (777).

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